



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4646-1**Job Sheet 186267****Part No:** D4646-1**Job Qty:** 8 ea**Part Name:** Plenum Cap Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/13/18**Job Tracking No:****Due Date:** 12/12/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A lpp RevA 12.05.31 new issue EC verified by:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		12/12/18	0.00	0.00	Purchasing		DEC 10 2018
110	Packaging	8 pcs		12/12/18	0.00	0.00	Packaging2		DEC 10 2018
120	QC	8 pcs		12/12/18	0.00	0.00	QC6		38
130	Packaging	8 pcs		12/12/18	0.00	0.00	Packaging3		3-89
140	QC21-SA	8 Ea		12/12/18	0.00	0.00	QC21		21

Part Op Descriptions: **100** - Issue P/O: 41443 Purchase Part Number: PC7041-1

DEC 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC7041-1	Plenum Cap Assembly D4646-1	8 pcs (1 ea)	100-Purchasing	<u>5136310</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PC7041-1	8	0	0

Part Specifications

Specifications could not be found.

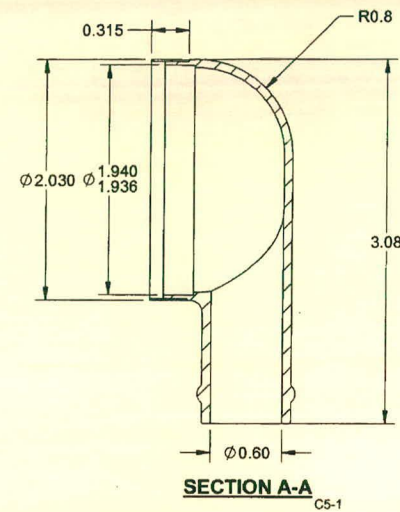
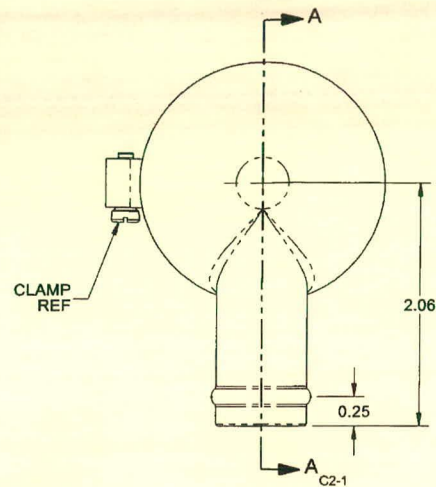
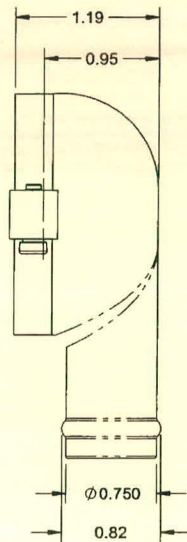
Plex 11/13/18 1:06 PM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S136315**Part:** D4646-1**Job No:** 186267**Serial No/Batch:** S136315**Revision:****Inspector:****Exp Date:**

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	WEIGHT (lbs)
D4646-1	PLENUM CAP WITH GEAR CLAMP	BIRK AEROSPACE CORPORATION	PC7041-1	0.05

D4646-X PLENUM CAP ASSEMBLY

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D4646	SHEET 1 OF 1
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	PLENUM CAP	NTS
DATE	12.07.25	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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1270 Aberdeen St
Hawkesbury, ON
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PURCHASE ORDER **PO041443**

Supplier: BIR001-VU
Birk Aerosystems Corporation
14321 Commercial Drive
Garden Grove, CA 92843 USA
Phone: 714-554-9782
Fax: 714-554-3659

PO No: PO041443
PO Date: 10/24/18
Due Date: 12/7/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pytm Terms: Net 30

Freight Terms:
Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185067	AV357304-2			Air Valve (Black Anodize)	Firmed	-	12/7/18	12 pcs	0 pcs	12 pcs	\$137.85/pcs	\$1,654.20
								NOV 22 2018					
2	185066	PC7041-1			Plenum Cap Assembly	Firmed	-	11/13/18	12 pcs	0 pcs	12 pcs	\$11.42/pcs	\$137.04
								NOV 13 2018					
3	185363	AV357304-2			Air Valve (Black Anodize)	Firmed	-	12/7/18	12 pcs	0 pcs	12 pcs	\$137.85/pcs	\$1,654.20
								NOV 22 2018					
4	185362	PC7041-1			Plenum Cap Assembly	Firmed	-	11/13/18	12 pcs	0 pcs	12 pcs	\$11.42/pcs	\$137.04
								NOV 13 2018					
					w/o 186267	Firmed	-	12/11/18	8 pcs	0 pcs	8 pcs	\$11.42/pcs	\$91.36
								DEC 10 2018					
Sub Total:									20	0	20		\$228.40

Grand Total: \$3,673.84

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 12/07/18

CUSTOMER PO: PO041443

SHIPPER NO.: DAR181207

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
Canada

PO ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
4	PC7041-1	PLENUM CAP ASSEMBLY (REV. -)	20	8	1812230 MFG: 1849	8	-
		VALUE FOR CUSTOMS: \$91.36 USD Country of Manufacture: United States					

DAS
38
9-89

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF **FEDEX GRND COLLECT**

#1


QUALITY CONTROL INSPECTOR

